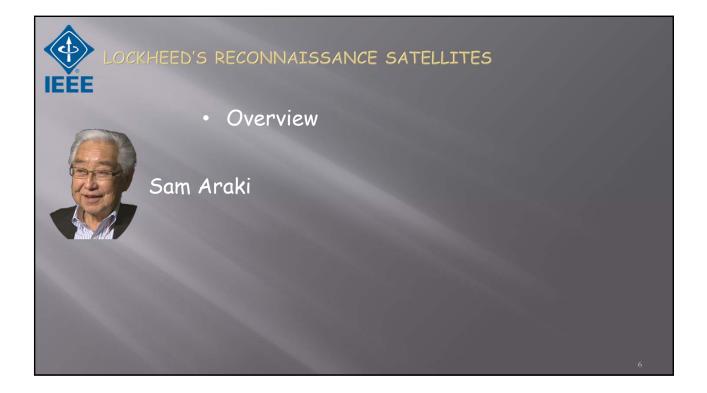
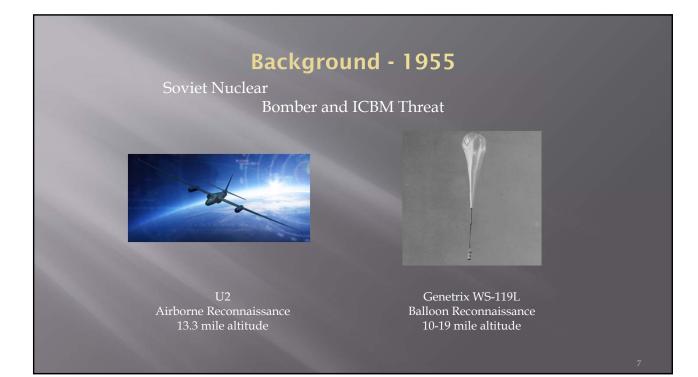


	HEED'	S RECONNAIS: DA	SANCE SAT	TELLITES	
	Session	Subject	Speaker	Time	
1		Overview	Sam Araki	10	
the second se	2	CORONA Program	Miles Johnson	25	
	3	Systems Engineering		15	
	4	Guidance and Control		20	
	5	Horizon Sensing	Terry Zaccone	10	
	6	Thermodynamics	Hugh Satterlee	10	
and the second se	7	CORONA'S Legacy	Sam Araki	15	
State States		Q&A	All		
© 2020	IEF	EE Silicon Valley Technology F www.SiliconValleyHisto		5	





# 1956 - RAND Report

- \* Air Force WS 117L Competition Lockheed, Martin, RCA, Bell Labs
- **\*** Lockheed wins:
  - \* MIDAS: Atlas/Agena Aerojet payload
  - \*SAMOS: Atlas/Agena Eastman Kodak payload
    - Onboard Film Processor, Scan, Video Downlink
  - Discoverer: Thor/Agena GE Capsule
- \* Col. Fritz Oder AF WS 117L Program Manager

# 1957 - Sputnik launches



Sputnik 1 Four week life



Sputnik 2 Laika died in space

Shocked the world! Nuclear weapon in space next?



# 1958 - Pres. Eisenhower Sets The Stage

# Space Race

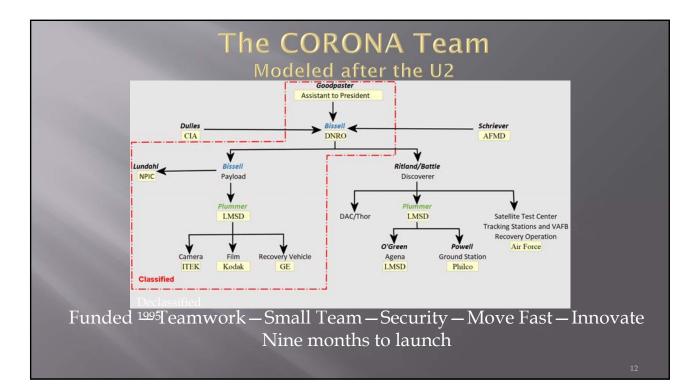
- Adopt U2 Bissel Model
  - CIA/AF teamwork
  - Government/Contractor teamwork
  - Propensity for action
  - Manage for innovation
  - Customer focus
  - Benchmark for success
  - Cost and time factor
- CORONA 9 months to launch

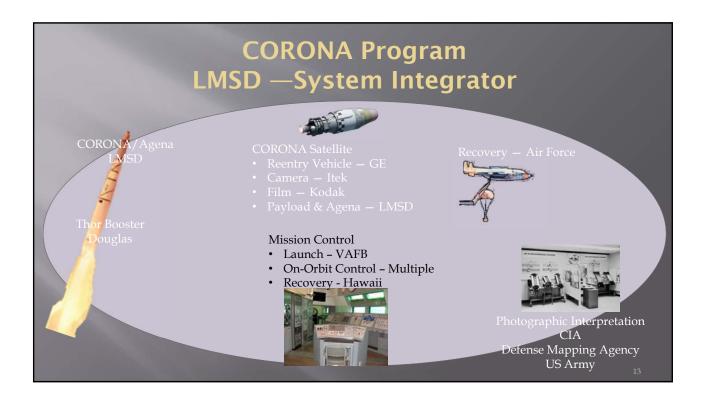
#### Technology Race

#### MIT & Stanford

- MIT
  - Route 128
  - Camera
  - Computers
- Stanford
  - From prunes to silicon
  - Moore's Law
  - Astronautics

11

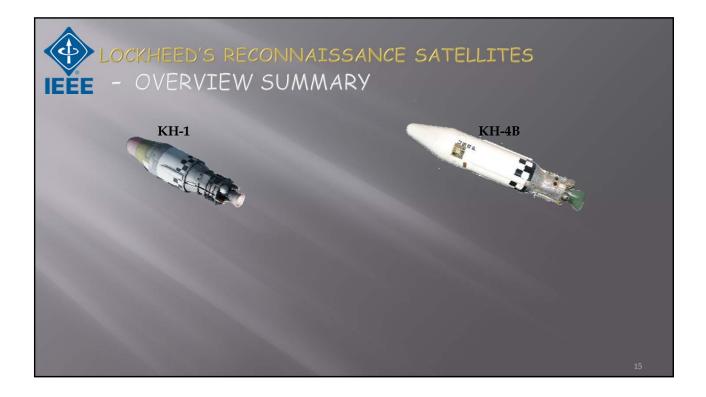




	59-60	60-61	61-62	62-63	63-69	69-72	
Camera	KH-1 Mono	KH-2 Mono	KH-3 Mono	KH-4 Stereo KH-5 Mapping KH-6 Hi Res	KH-4A Stereo KH-5 Mapping	KH-4B Stereo	
Reentry Vehicle	← — — — — — — 1 (50 lbs Film) — — — — —			→	$\leftarrow 2 (100 \text{ lbs Film})$		
Agena	Agena A	Agena B	←−−−-	Agena D →			
Booster	← <b></b>	THOR $$		TAT	THORAD		
Life (Days)	1	2-3	1-4	6-7	4-15	19	
Flights	10	10	6	26	52	17	
Success Rate	1/10	2/10 DMSP f	4/6 first launch Augu		70%		

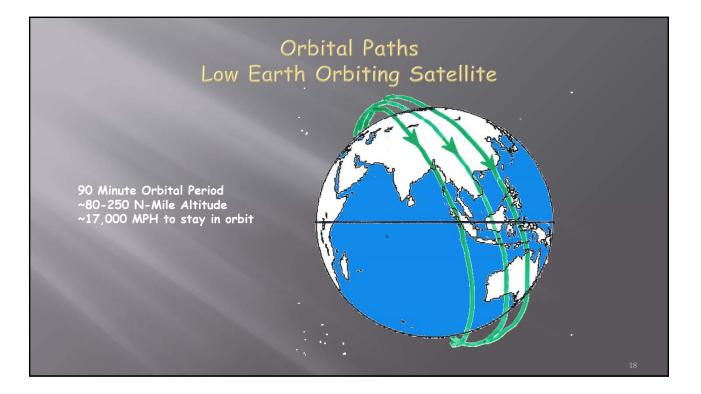
Successful transition - Hexagon first launch 1971 vs. CORONA last launch 1972

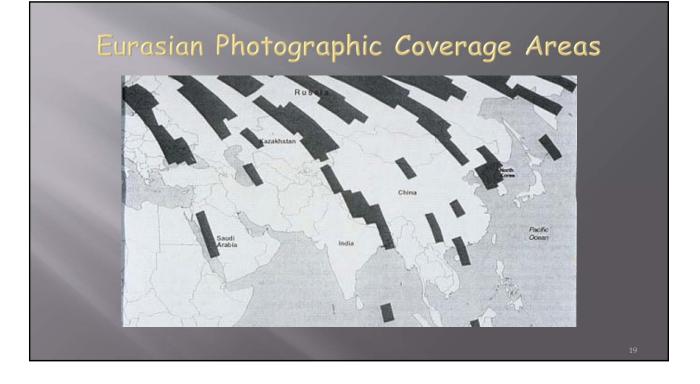
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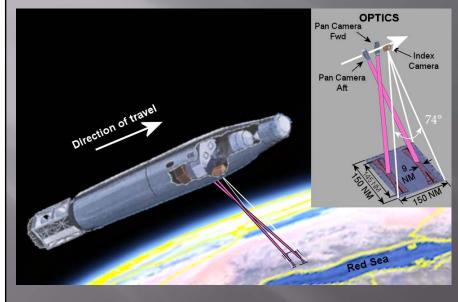








# CORONA KH-4B On-Orbit



Objectives: Search, Mapping, Charting, Geodesy

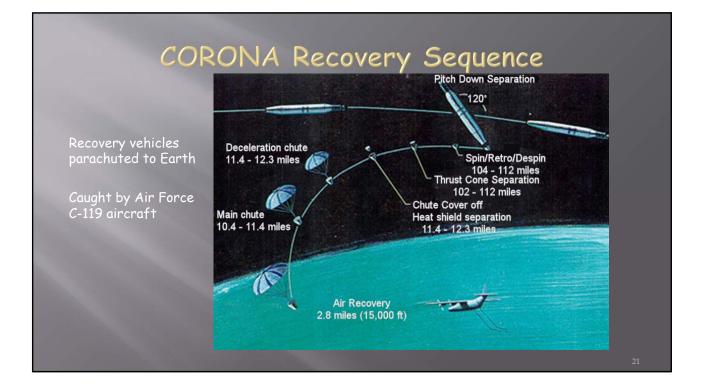
Two convergent Panoramic cameras -Each scan ~150×150 NM

Film - 31,500 feet x 70 mm 40 lb. early -160 lb. later

Coverage - ~7 million sq. mi./mission

Total program coverage -557 million sq. mi.

Program total film length 2.1 million feet, ~400 Miles

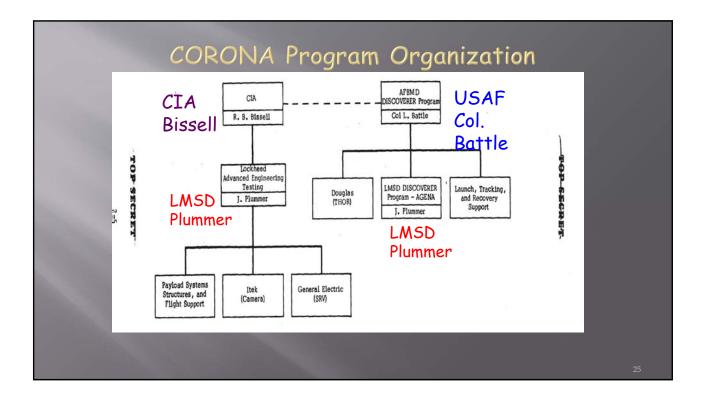


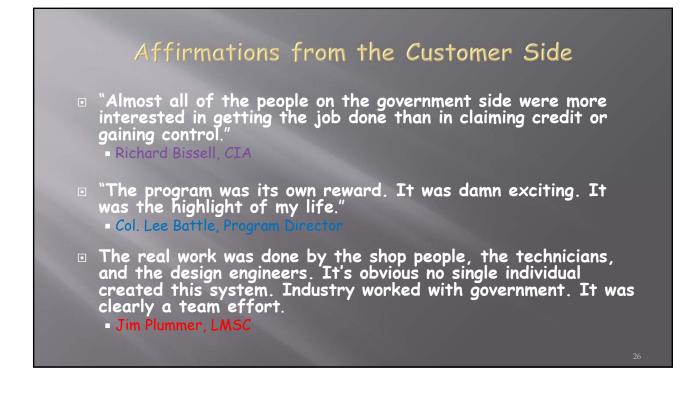




### **CORONA** Paths

- Launch-Photograph-Recovery sequence
   Not the beginning nor the end of this story.
- I'm going to talk about several paths
  - CORONA Program organization & the colonels
  - Lockheed's story, & LMSD's people & expertise
  - GE's story, Itek's story, EK's
  - The film paths
  - The ground stations paths
  - The accomplishments and legacy





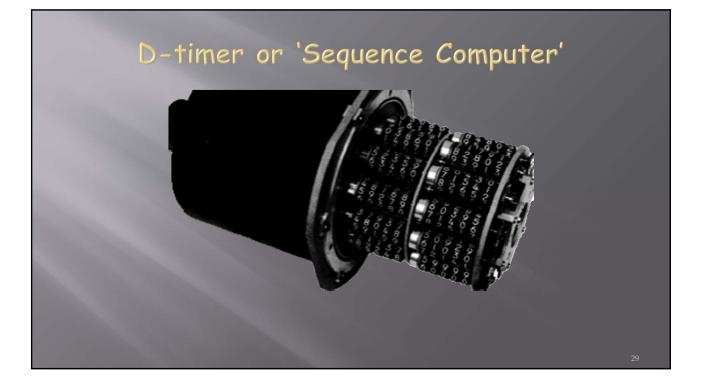
### LMSD - Sunnyvale in Early 1960's

- Program Offices, including Discoverer
- Systems Engineering
- SS/A Airframe
- SS/B Propulsion Santa Cruz Test Base
- SS/C Electrical
- SS/D Guidance/Controls/Dynamics
- SS/H Tracking, Telemetry and Command
- R&D Support
  - Structural Strength & Structural Dynamics Analyses
  - Ascent and Orbital Thermodynamics
  - Reliability & others
- Integration & Test
- VAFB Launch Base

Main Agena Engine – Bell Model 8096



- Bell Aircraft rocket engine was developed for B-58 Hustler bomber program, then rescued for Agena.
- Rocket fuels were Unsymmetrical Di-Methyl Hydrazine (UDMH) & Inhibited Red Fuming Nitric Acid (IRFNA)
- Test fired in Agenas at Santa Cruz Test Base.

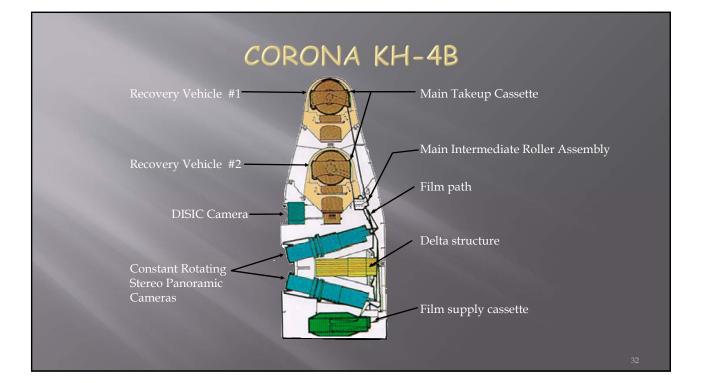




NUMBER PRESS

### "Advanced Engineering" Tasks Occurred on Willow Road

- Managers and engineers from Lock
- Customers from Agency & Air Forc
- Structures and electronics from La
- Cameras from Itek
- Film from Eastman Kodak
- Reentry systems from General Electronic
- Technicians from Hiller Helicopter
- Integration & Test
- Transported in Hertz truck to Vandenberg for launch



### General Electric Re-Entry Body

 GE, Chestnut St., Philadelphia, based on missile ablative heat shield work.

#### Subsystems include:

- Film take up spools in interior gold bucket
- Cold gas spin-up system
- Solid propellant retro rocket
- Ablative heat shield
- Drogue and main parachutes



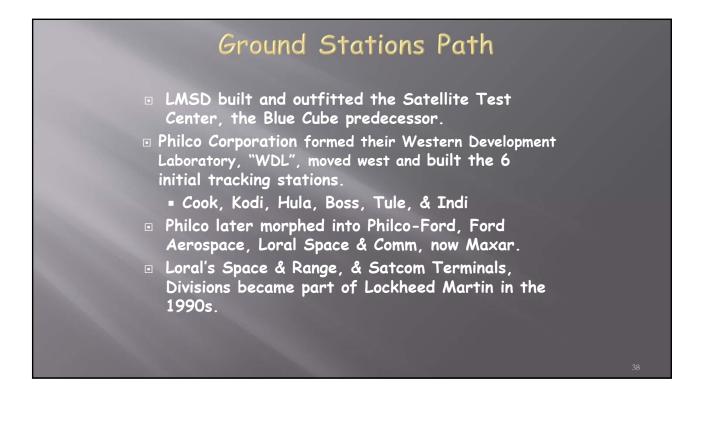
#### Camera - Itek Corporation

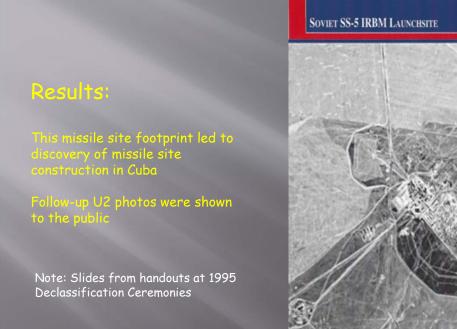
- Created by purchase of Boston University's Physical Research Lab for \$100k in late 1957.
- Panoramic camera proposed for the CORONA "search" mission necessitated 3-axis Agena design & beat out Fairchild.
  - Ref: Meetings at Flamingo Hotel in San Mateo, March 1958
- Itek's gen 2 design featured a 24" focal length, f3.5 Petzval lens, about 7" in diameter.
- What we were doing: Equivalent to ~110 miles away in sort of terrestrial terms, say with our camera in Geyserville or just beyond King City, we would finally be photographing goings-on at Moffett field, with 4-5 foot resolution.

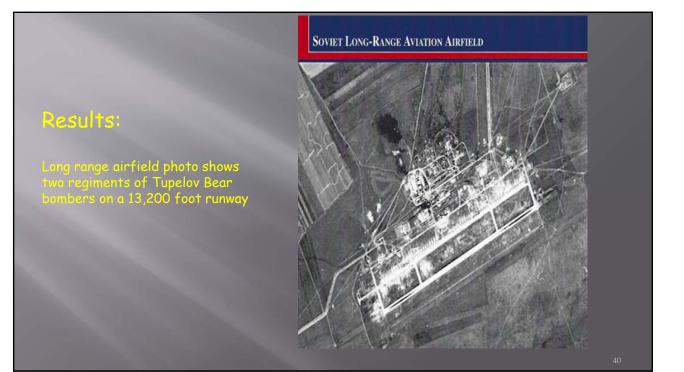


# Film Paths

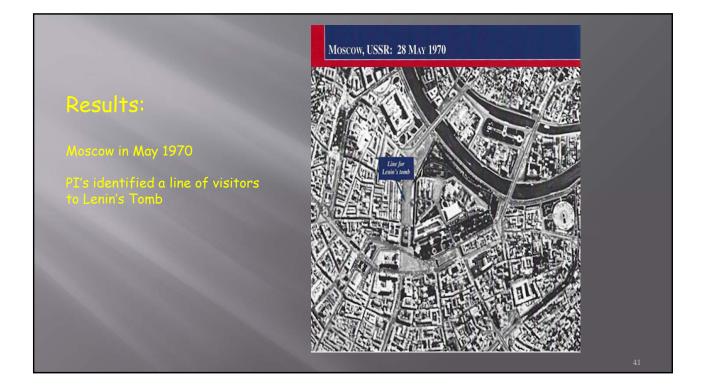
- Before/during Exposure
  - Kodak invented & coated polyester based 70mm film.(ASA
     2)
  - Traveled from spools, through cameras, into buckets.
- After Exposure & Re-entry
  - Air catch, then to Hickam to Moffett to LMSC to Moffett
  - Then to Westover AFB, near Springfield, MA, for developing & duplicating.
  - Next, to National Photographic Interpretation Center (NPIC) at Washington, DC, Navy Yard, & to Defense Mapping Agency, St. Louis, for exploitation.
- After Program Declassification in 1995
  - to EROS in Sioux Falls, SD, for ongoing environmental and archeological studies (20,000 canisters of 70mm film)







#### 20





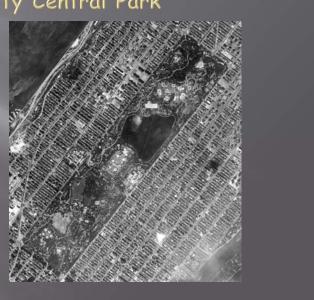
### New York City Central Park

### **Results**:

Corona image of Central Park in 1968

mple of later image exploitation

From USGS via Gado Images



#### 3-Bar Photo Targets in Arizona Desert

# Results:

Standard USAF 3-bar targets used for calibration camera performance in lines/mm

Created speculation for pilots & hikers







#### Charles Stark Draper Prize for CORONA

- Awarded by National Academy of Science, Engineering, and Medicine in 2005. \$500k
- For "the design, development, and operation of CORONA, the first space-based earth observation system."
- Five Individuals Honored
  - Lockheed Program Manager Jim Plummer
  - Lockheed Lead Engineer Sam Araki
  - Itek Optical Systems PM Frank Madden
  - Kodak Lead Engineer Don Schoessler
  - GE Recovery Vehicle Lead Edward Miller

### Finally, Some Historical Context

When President Kennedy announced the man on the moon program in 1961, necessary basic technologies had been demonstrated by CORONA and were known to him; rockets, spacecraft, trajectories, re-entry, and recovery. Man-rating was the biggest challenge left for NASA.

GPS satellite contracts were yet to awarded.

- NASA's Landsat-1 was launched in 1972. Our sparse knowledge of aerial observed planet environment back to 1960 comes mainly from CORONA film delivered to EROS.
- The HP-35 Scientific calculator was introduced in 1972, the year of the last CORONA launch.
- (We certainly needed it earlier.)

### CORONA PROGRAM OVERVIEW

America's First Satellite Program

### SUMMARY

•As summed up by Dr. Jack Rodden, Lockheed Guidance & Controls Manager: "It worked real good."

# LOCKHEED'S RECONNAISSANCE SATELLITES

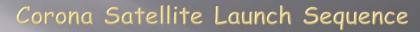
• Systems Engineering

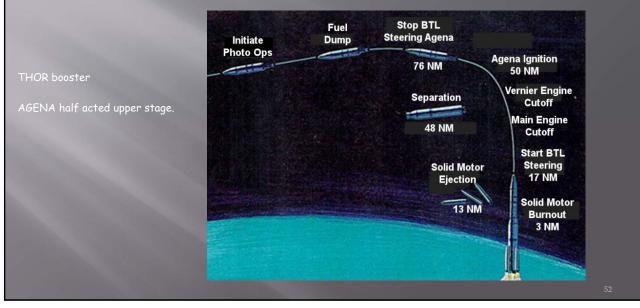


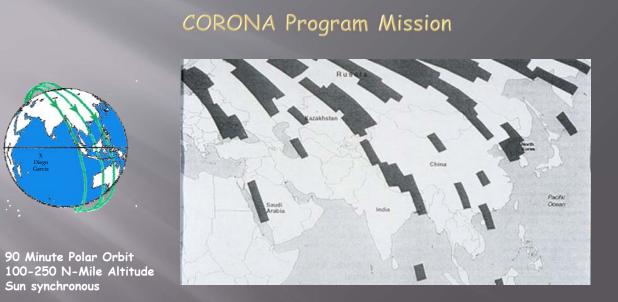
IEÉE

Miles Johnson

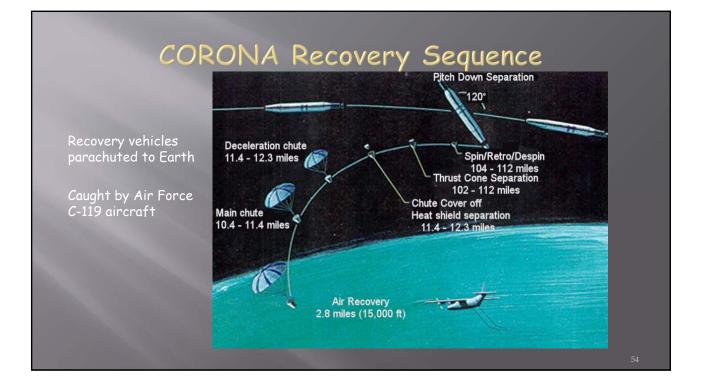








Typical photographic swaths Preprogrammed with ground over ride



## Challenges at CORONA Program Start-up

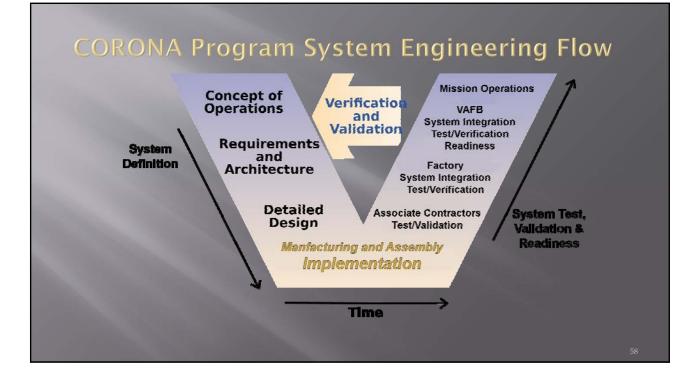
- CORONA Program Concept:
  - ✓ Use Modified Standard Agena as Spacecraft Bus
  - ✓ Add Camera Imaging, Recoverable Film Payload
  - ✓ Launch Integrated Booster Corona/Agena from VAFB
- Lack of understanding of launch and on-orbit environments
- Absence of System Requirements and Verification Process
- Security and Classification Differences
- Siloed Engineering and Test Organizations

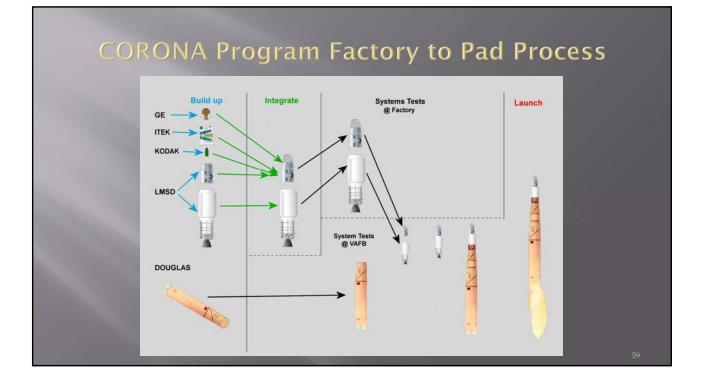
### LMSD - Sunnyvale in Early 1960's

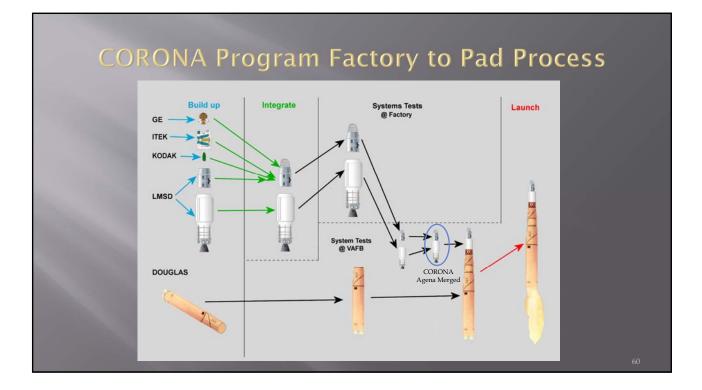
- Program Offices, including Discoverer
- Systems Engineering
- SS/A Airframe
- SS/B Propulsion Santa Cruz Test Base
- SS/C Electrical
- SS/D Guidance/Controls/Dynamics
- SS/H Tracking, Telemetry and Command
- R&D Support
  - Structural Strength & Structural Dynamics Analyses
  - Ascent and Orbital Thermodynamics
  - Reliability & others
- Integration & Test
- VAFB Launch Base

# **CORONA Lessons Learned**

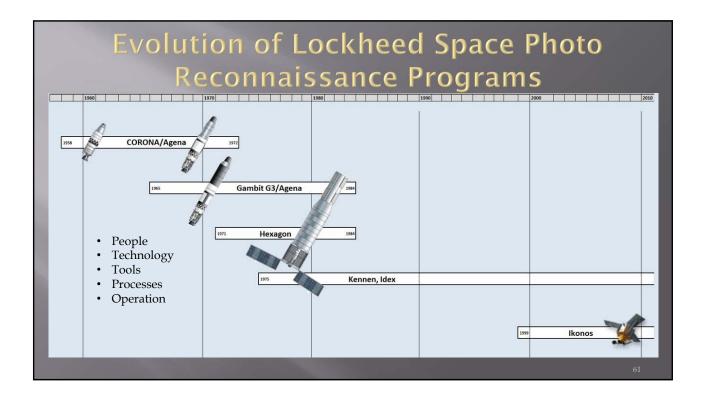
- Established Systems Engineer Office:
  - Cross all technical disciplines
  - Ensure program compatibility and function from "cradle to grave"
- Developed environmental analysis tools
- Flowed requirements down from mission to design, build, integration, test, launch, and operations
  - Environmental test of all components and integrated system
  - System level testing most effective for demonstrating readiness
- Avoid single point failures, but provide backup recovery capability
- Integrated factory to pad and launch process







#### 30







### Agena Attitude Control



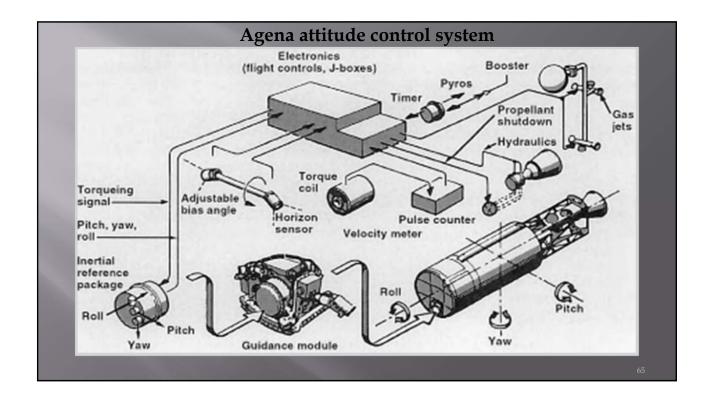
#### Develop Spacecraft Attitude Control systems

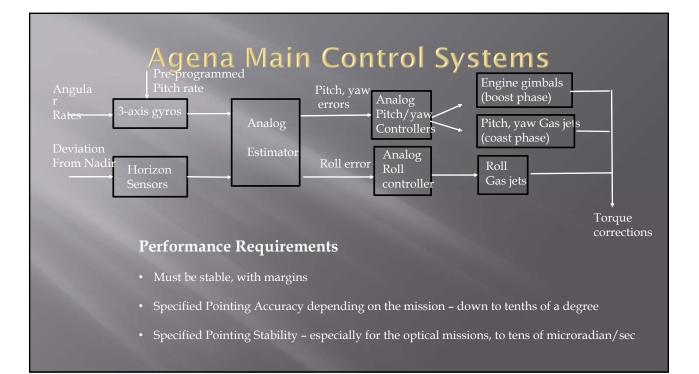
- All analog control, too early for digital
  - Three-axis stabilization (as opposed to spinner) keep z axis pointed to earth center keep the x axis in the orbit plane
- serves as a stable "tripod" for the payloadControl during engine burn, and during coast phase

#### Develop Tools and models for Verification

#### Develop understanding of Space environment

- Rotating coordinate system effects
- Disturbance torques, aerodynamic drag, gravity gradient, magnetic, etc.





#### Agena Additional Control System Functions

#### "D" Timer

- Electromechanical clock with Thumbwheel preset delay times
- Starts at sensed separation from the booster
- Control initial event sequence such as engine start and any pyro events

#### "H" Timer

- Controls on- orbit event timing, such as turning on/off communications and telemetry dump over tracking stations.
- Electromechanical operation

#### Backup control system (Optical Missions) "Lifeboat" or "BRAC"

- Totally independent control system to allow recovery of film buckets
- Functions in case of failure of primary attitude control
- Use magnetometer for pointing reference Align Agena to magnetic field, then release film bucket on command

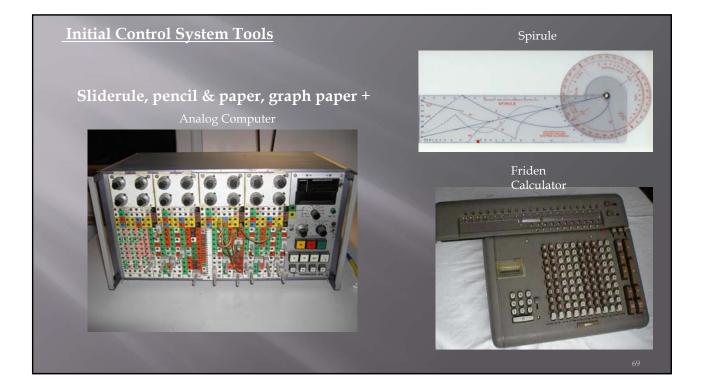
### **Controls analysis and simulation tools**

Components and the entire system were tested. Component models developed based on component testing. Performance and stability predictions relied on analysis and simulation.

- □ Slide rule, pencil, paper, spirule for initial sizing
- Analog computer modelling for linear systems

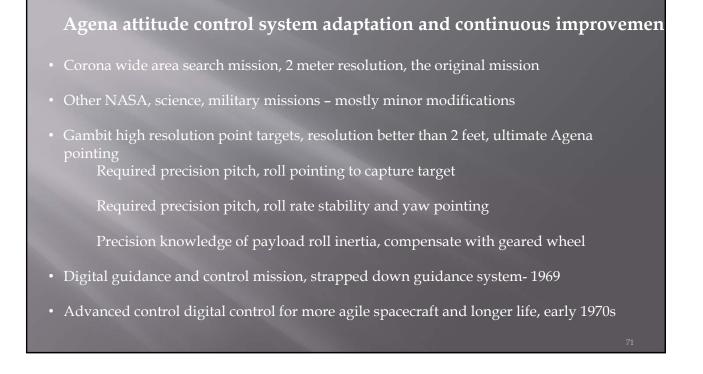
Digital computer tools had to be developed in-house (Fortran) – none commercially available.

- Numerical integration simulation for non-linear controls
- General stability analysis program for linear system stability
- □ Time domain solution for linear differential equations



# Models to be developed and verified

- Engine hydraulic gimbal control
- Flexible body dynamics and coupling to control system
- Fuel slosh model, two tanks
- Gyro and Horizon Sensor models
- Etc





#### Attitude control legacy from Agena

• Advanced control system with improved accuracy, maneuverability, and lifetime (early 1970s development)

Agena digital control experience Agena precision pointing control legacy Star sensors/trackers (photomultiplier) to replace horizon sensors for inertial reference Momentum devices for control, replaces expendable control gas jets and allows maneuvering

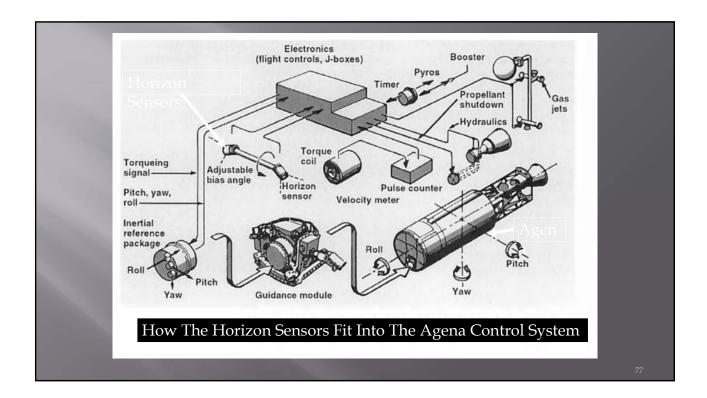
- Hubble Space Telescope, developed in 1980s, launched 1990
  - Key control requirement of 0.006 arc-second pointing stability to target star
- Ikonos commercial imaging satellite, launched 2000, 1 meter resolution
- Other military applications

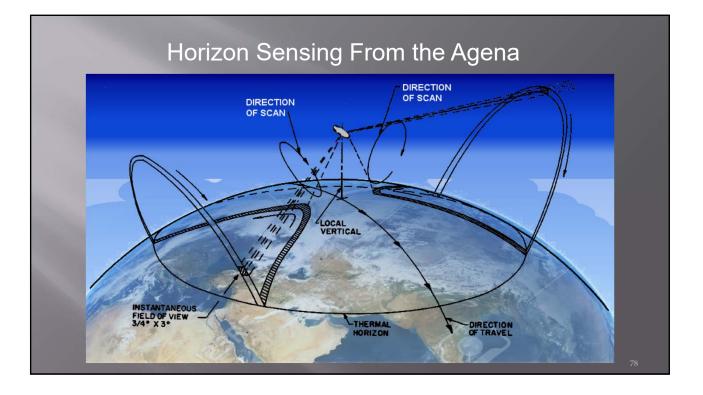




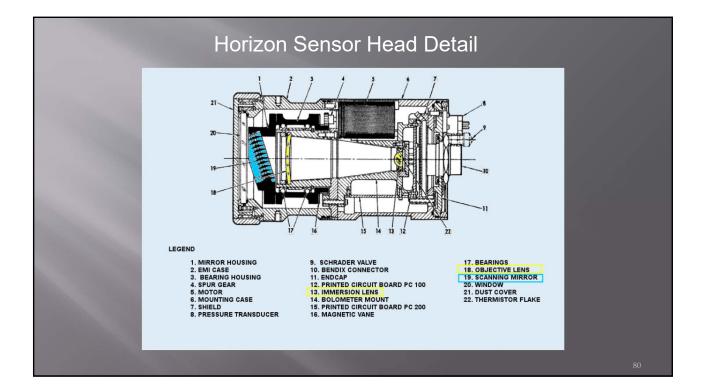
# **Infrared Horizon Sensors**

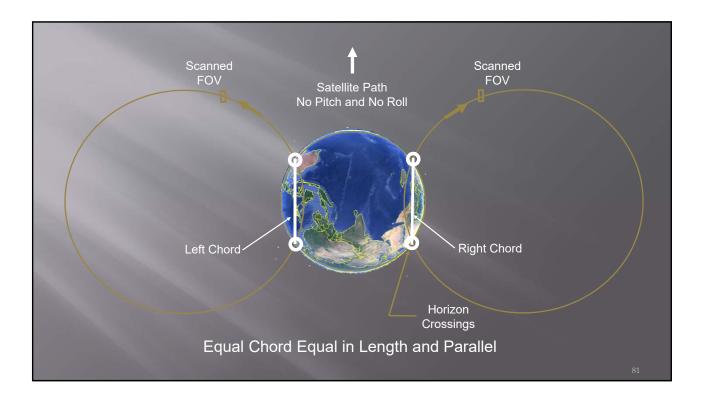
- Part of the Agena Guidance System
- Scanned Earth CO2 horizon at 15.4 microns to provide local vertical information
- Optics, including the bolometer detector, were Germanium (Ge)
- Two sensors were used with the angle between the optical axes determined by orbit altitude.

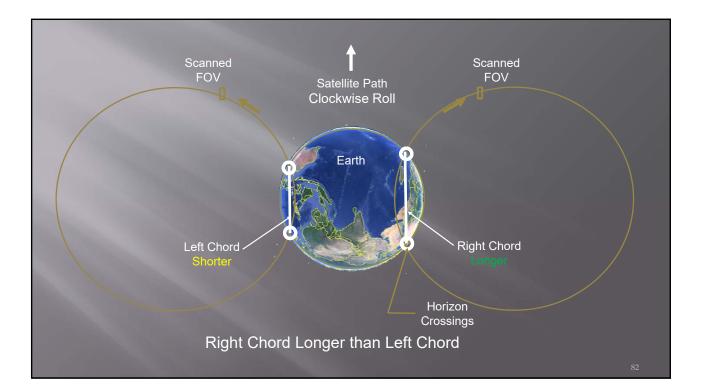


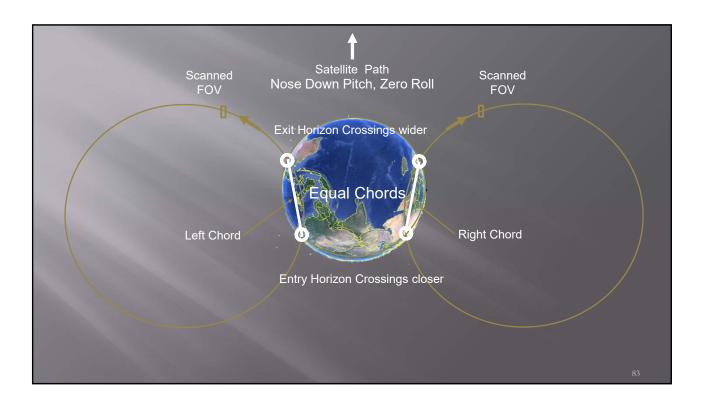






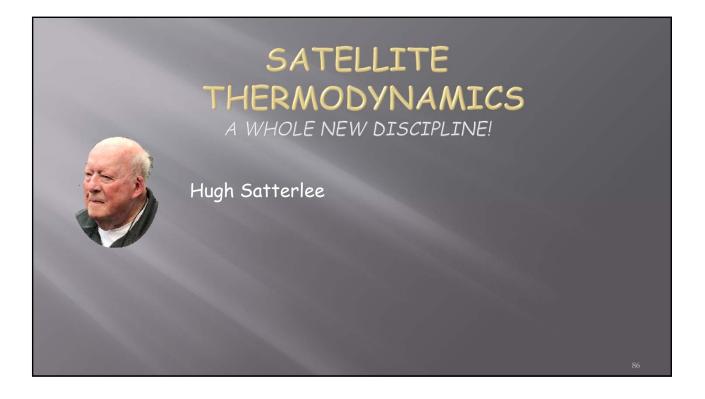












## **THERMO for CORONA**

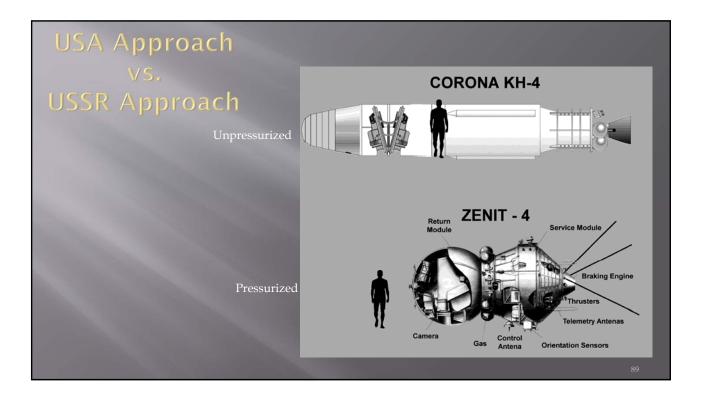
 Temperature control for satellites and all on-board equipment in unpressurized environment

- Product improvement for Agena:
  - Improved materials: high strength alloys
  - Durable surface materials
  - Development of means to control location of weightless liquid Agena propellants

### MODES of HEAT TRANSFER

#### In order of importance:

<u>Conventional - Earth</u> <u>Surface or Aircraft</u>	In Space	
Forced convection	Radiation	
Conduction	Conduction	
Natural convection	Convection during ascent and re-entry	
Radiation	, , , , , , , , , , , , , , , , , , ,	

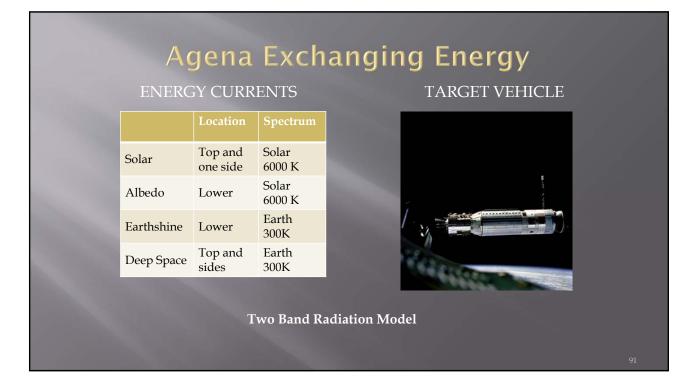


# **Heat Transfer Phases**

 Ascent: Early Agenas utilized experience from other missile and space programs tailored to CORONA mission

Orbital mission: Conduction and radiation only -- no convection

■ Re-entry: Emerging experience from other programs were employed for GE's re-entry heat shield.



## **Space Hardened Coatings**

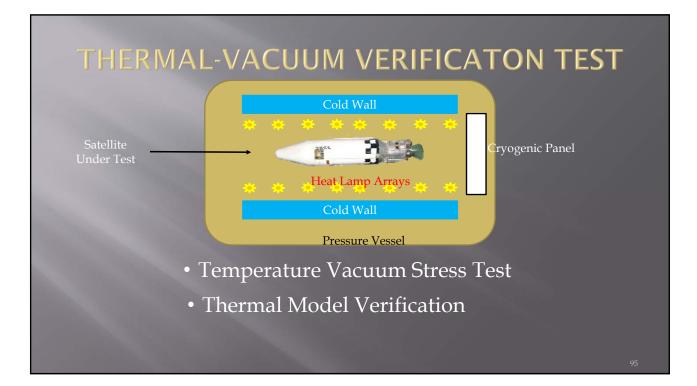
- Coatings vulnerable to damage by environment esp. uv, radiation, ionizing radiation
- Extensive lab testing, development
  - example: white paint turns brown
  - Developed paint with ultra refined fillers, etc. Sherwin- Williams Co.
  - New tape foils bare aluminum, anodized titanium

# **Evolution to Future**

- Silicate paints –whiter than white paint, less vulnerable to environment
- Multilayer blankets
   Thermal isolation
- Heat pipes
  - large heat currents, e.g. battery cooling

## **Internal Heat Transfer**

- Analog electrical network
  - Divide skin/structure into elements with thermal capacity
  - Interconnected by thermal conduction resistors and radiation resistors
- Drive network circuit with
  - Internal heating from component and spacecraft duty cycles
  - External heating and cooling





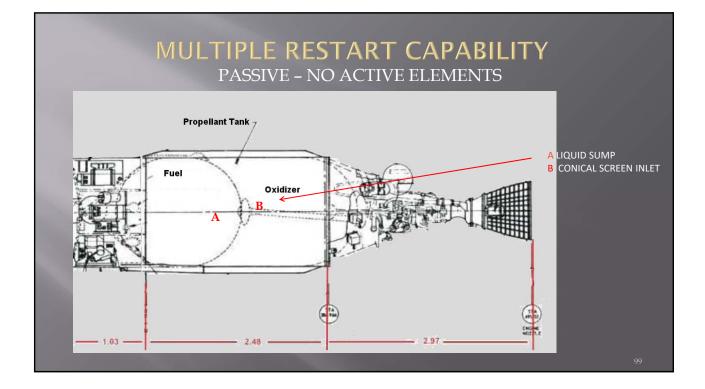
# **Propellant Management for the Future**

- Screen baffles used to segment liquid load to reduce sloshing extraneous forces
  - Maneuvering spacecraft
- Screen baffles for liquid to crawl on
  - Position liquid for firing station keeping thrusters
  - Station keeping for 24 hr satellites

# Multiple Restart Capability

#### **PURPOSES**:

- Increase orbital apogee
- Replace array of multiple ullage rockets on aft rack

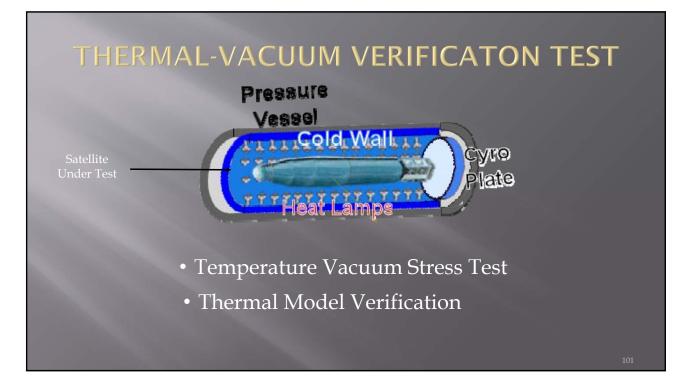


# **Restart Development**

- Model drop tests
- Determine mode of liquid flow front to back
  - Stanford ME Lab

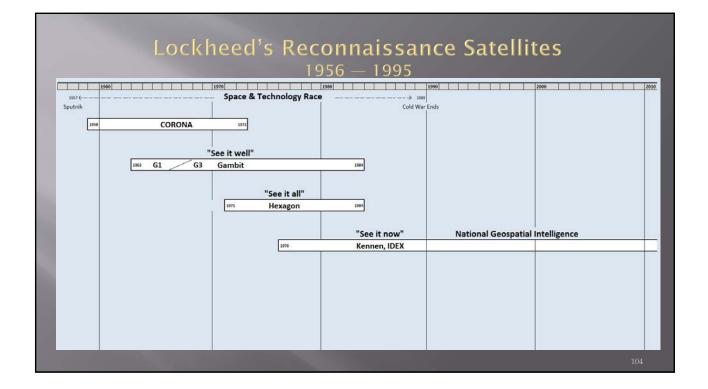
#### • Full-scale tests

- Verify collection of liquid and expulsion of gas
- Santa Clara ME Lab



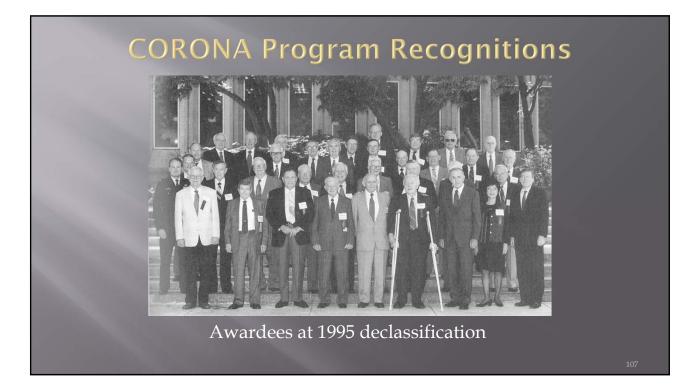




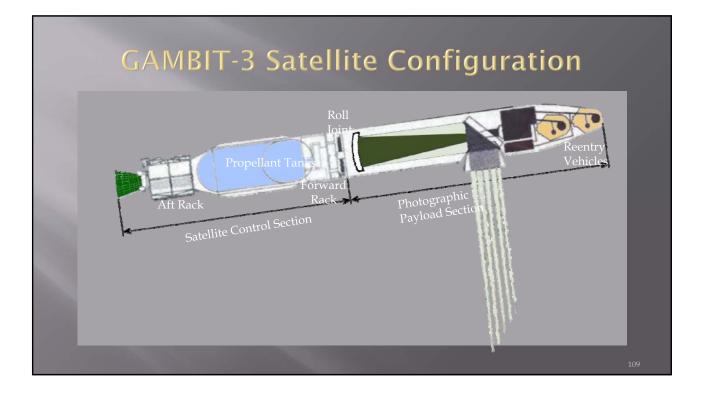


		19	56 — 1995	ce Satellite	
sez ( Sputnik	CORONA	Space & Technology Race Space & Technology Race see it well" Gambit See it all" 977. Hexagon	2000		2010 Declassified



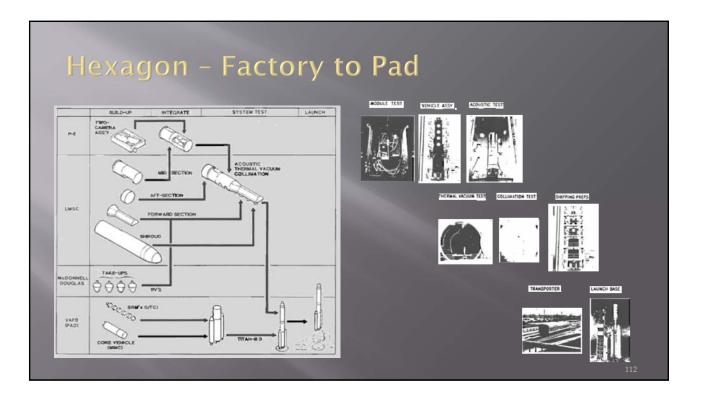








Spa	acecraft Fe	ature Compa	arison
		Hexagon	Corona
	Booster	Titan IID	Thorad/Agena
	Satellite		
	Mission Life	120 days (40-270 days)	1-5 days (extended to 10 days}
	Diameter	10 feet	5 feet
	Length	67 feet	30 feet
	Camera		
N THE R P. LEWIS CO.	S&S camera	2 camera stereo	2 camera stereo
Million variabili	Film load	2000 lbs	80 lbs
	Mc&G camera	2000 ft stellar 3300 ft terrain	
	Recovery Vehicle		
	S&S film recovery	4 large recovery vehicle	2 MKV recovery vehicle
	Mc&G film recovery	1 MKV recovery vehicle	



## Kennen - "See it now"

A high-agility, high-resolution satellite with near real-time (NRT) capability.

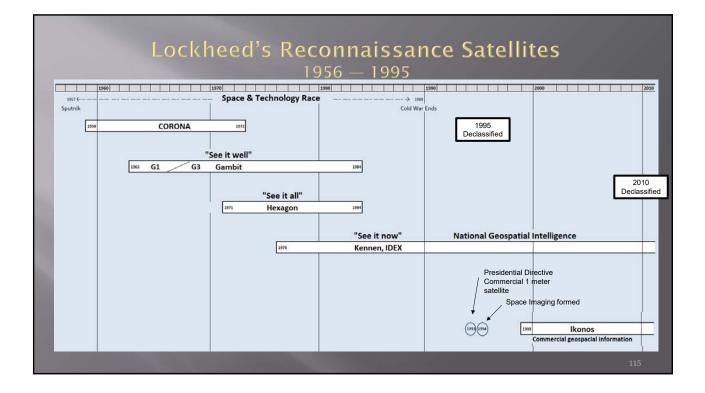
Sept 1971 – Pres. Nixon authorized program

- · Electro-optical based digital imaging system
- "Quantum jump ... unquestioned technical lead..."
   Dr. Edwin Land
- Target date 1976
- Jan 1977 Operational

### **IDEX II** Image Data Exploitation II system 1991-2003

- Superior digital photo Interpretation
  - 100 deployed world wide
  - DoD & Intelligence Agencies
- ✤ At first used on high interest targets
  - Shade Removal
  - Contrast & Brightness Manipulation
- ✤ IDEX and commercial work stations replaced light tables







Presidential Directive Section direction dispersion direction dispersion direction dispersion direction d	Lockheed'	s Reconnais	sance Satellites
set       Space & Technology Race         Sputnik       CORONA         "See it well"       1995         "See it well"       Declassified         "See it all"       "See it all"         "See it all"       "See it all"         "See it all"       "See it now"         National Geospatial Intelligence       2010         Declassified       Declassified         SEVEN TENETS       "See it now"         1. Focus on threat-based need       ***         2. Adhere to short timelines       ***         3. Maintain resource stability in funding and staffing       Commercial 1 meter satellity         4. Rely on small, streamlined, breakaway, collaborative team       Space Imaging formed         5. Employ strong systems engineering & program management       Space Imaging formed         6. Adapt and draw from the latest advances in technology and concepts of operation.       ****	Lockfreed		
Sevential       "See it well"         "See it well"       "See it all"         "See it all"       "See it all"         "See it all"       "See it now"         National Geospatial Intelligence         SEVEN TENETS       "See it now"         1. Focus on threat-based need         2. Adhere to short timelines         3. Maintain resource stability in funding and staffing         4. Rely on small, streamlined, breakaway, collaborative team         5. Employ strong systems engineering & program management         6. Adapt and draw from the latest advances in technology and concepts of operation.	1957 ( Space & T	fechnology Race	
Image: Seven tensor       Image: Seven tensor<			
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	<ol> <li>Adhere to short timelines</li> <li>Maintain resource stability in funding and</li> <li>Rely on small, streamlined, breakaway, c</li> <li>Employ strong systems engineering &amp; pr</li> <li>Adapt and draw from the latest advances of operation.</li> </ol>	ollaborative team rogram management a in technology and concepts	Commercial 1 meter satellite Space Imaging formed

# **Corona Business Practices**

Streamlined management Empowered program manager Adequate and stable funding Flexible acquisition Dedicated support Internal competition Acceptability of failure Covertness Government-Industry partnership Top-quality personnel Cradle-to-grave management Objective specifications

#### Equal in accomplishment to Manhattan Project, Polaris, and F 117 Jeremiah Panel,

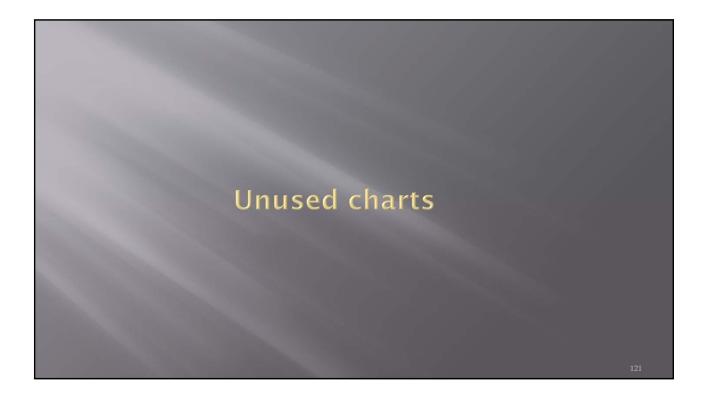
Defining the Future of the NRO for the 21st Century, August 26 1996

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### **Resources**:

- **Corona-Between the Sun & the Earth**, R.A. McDonald Editor, American Society for Photogrammetry and Remote Sensing, © 1997
- CORONA, NRO,
   <u>https://www.nro.gov/History-and-Studies/Center-for-the-Study-of-National-Reconnaissance/The-CORONA-Program/</u>
- The Gambit and Hexagon Programs, NRO,
   <u>https://www.nro.gov/History-and-Studies/Center-for-the-Study-of-National-Reconnaissance/The-GAMBIT-and-HEXAGON-Programs/</u>
- National Reconnaissance Journal, Spring 2012 https://www.nro.gov/Portals/65/documents/history/csnr/articles/docs/gh%20journal\_web.pdf
- Ikonos, <a href="https://directory.eoportal.org/web/eoportal/satellite-missions/i/ikonos-2">https://directory.eoportal.org/web/eoportal/satellite-missions/i/ikonos-2</a>
- The 4C1000 Seven Tenets for the 21st Century, Araki et. al., NR Journal, June 2020
   https://www.aro.gov/Portals/65/documents/history/csm/articles/NRO\_Journal 4C1000\_Stransformer for the 21st Century



## **CORONA Lessons Learned**

- Formation of Chief Systems Engineer
  - End-to-End Technical Responsibilities
- Formation of Program Control Cost Schedule Control Chief Program Expeditor
- Interface control documents between associate contractors
- Environmental testing of all components and system
- Factory-To-Pad launch process
- □ 1-2 page Statement and quote to start the program

# Agena Subsystems

- SS/A Airframe With an aviation heritage, designers were confident using advanced materials including high strength aluminum, magnesium, mag-thorium, beryllium, titanium, etc.
- SS/B Propulsion The rocket engine was rescued from a cancelled aircraft program, often test fired at the Santa Cruz Test Base near Ben Lomand.
- SS/C Electrical Batteries were needed for up to 14 day operation, solar arrays were added later. Inverters were required for some units with aircraft heritage.
- SS/D Guidance/Controls/Dynamics A new field discussed later in this presentation
- Following are some hardware samples.....

