

Modelling & Simulation Chapter Chapter 14



Chris Bailey
Arizona State University, USA



Xuejun Fan
Lamar University, USA

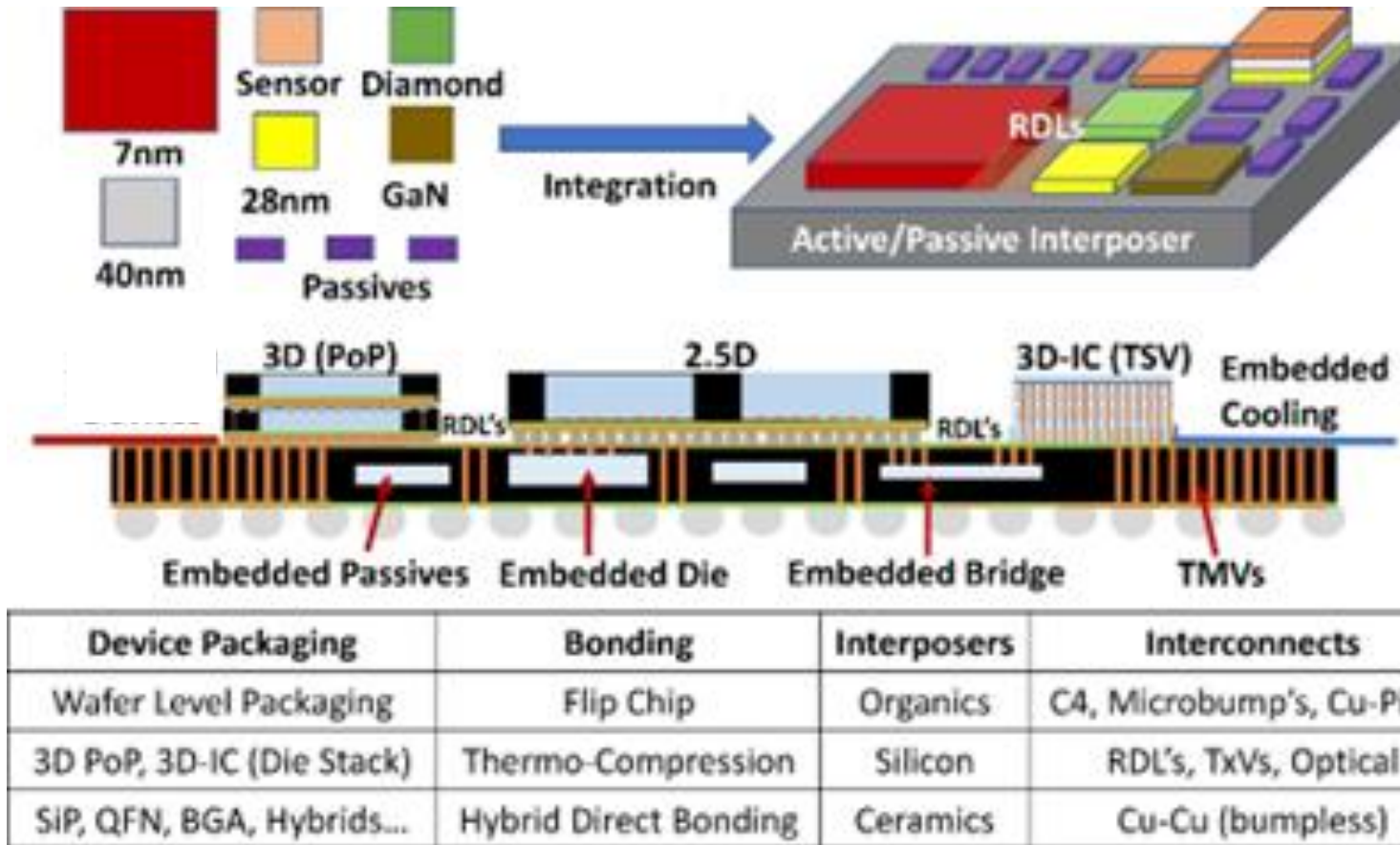
M&S supporting HI Knowledge Base

Design

Materials

Processes

Environments



Electrical

Performance

Thermal

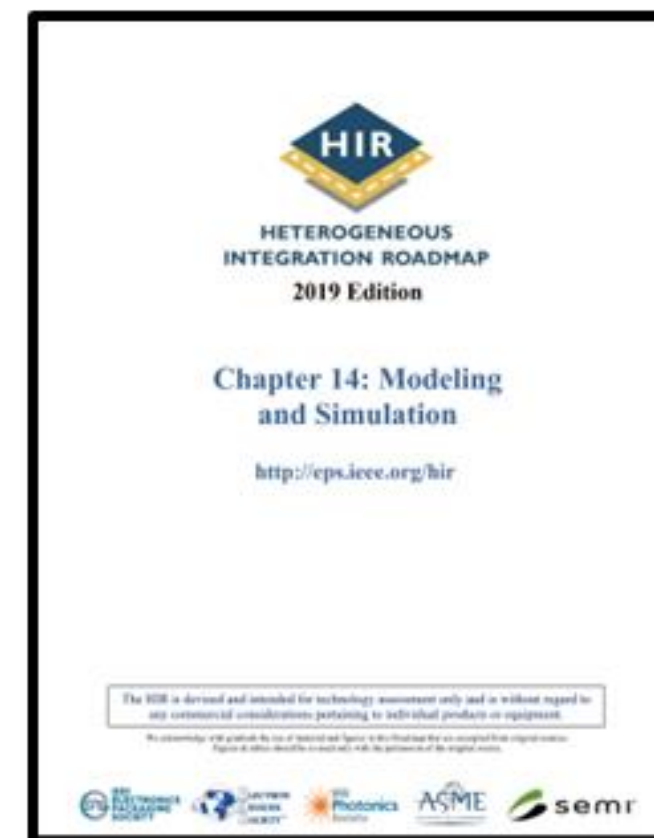
Mechanical

Reliability

Heterogeneous Integration Roadmap

Highlights from M&S

- State of the art
 - High Fidelity Models: FEA, CFD, FDTD
 - Lower Fidelity Models: Compact models...
 - Point analysis tools
- Example of Challenges
 - Electrical – SI/PI die-die coupling, parasitics.
 - Thermal & Mechanical – Hot spots, Warpage..
 - Multi-physics – Mobility shifts, Migration
 - System-Level models – fast/accurate models
 - Reliability – Physics of Failure
 - Materials – Stochastic behavior



Modelling and Simulation Techniques

Electrical analysis

Thermal & thermomechanical

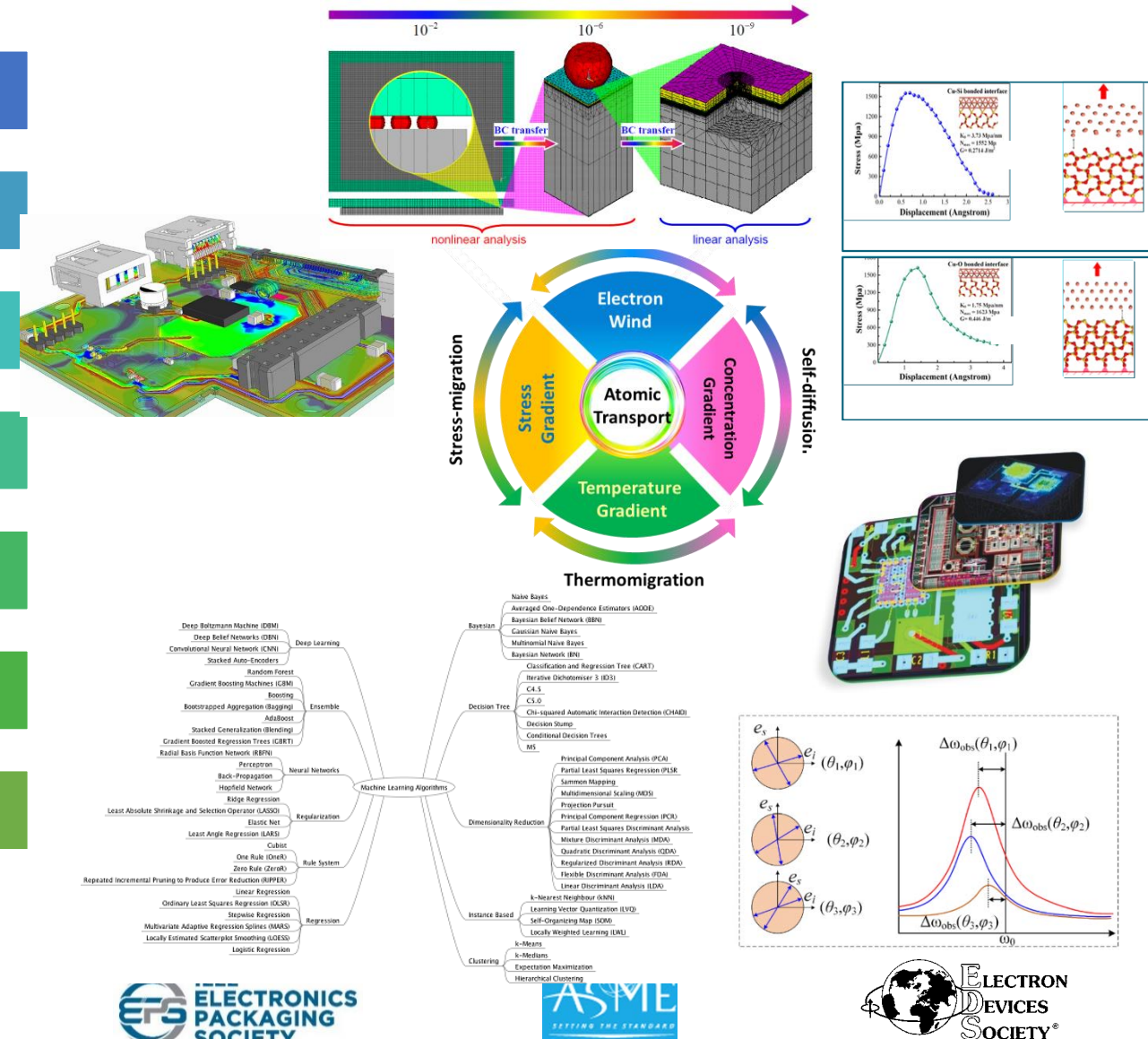
Mechanics & multiphysics modeling

Multi-scale modeling

Machine learning/AI

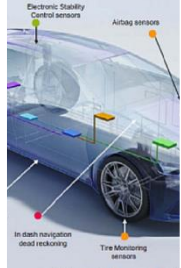
System-level modeling

Material characterization



Applications

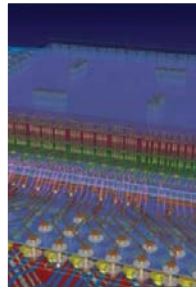
sors in Automotive Appl



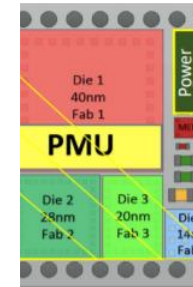
MEMS



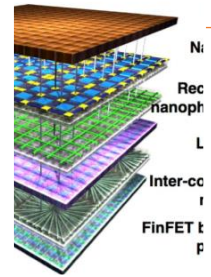
Reliability



Manufacturing Process

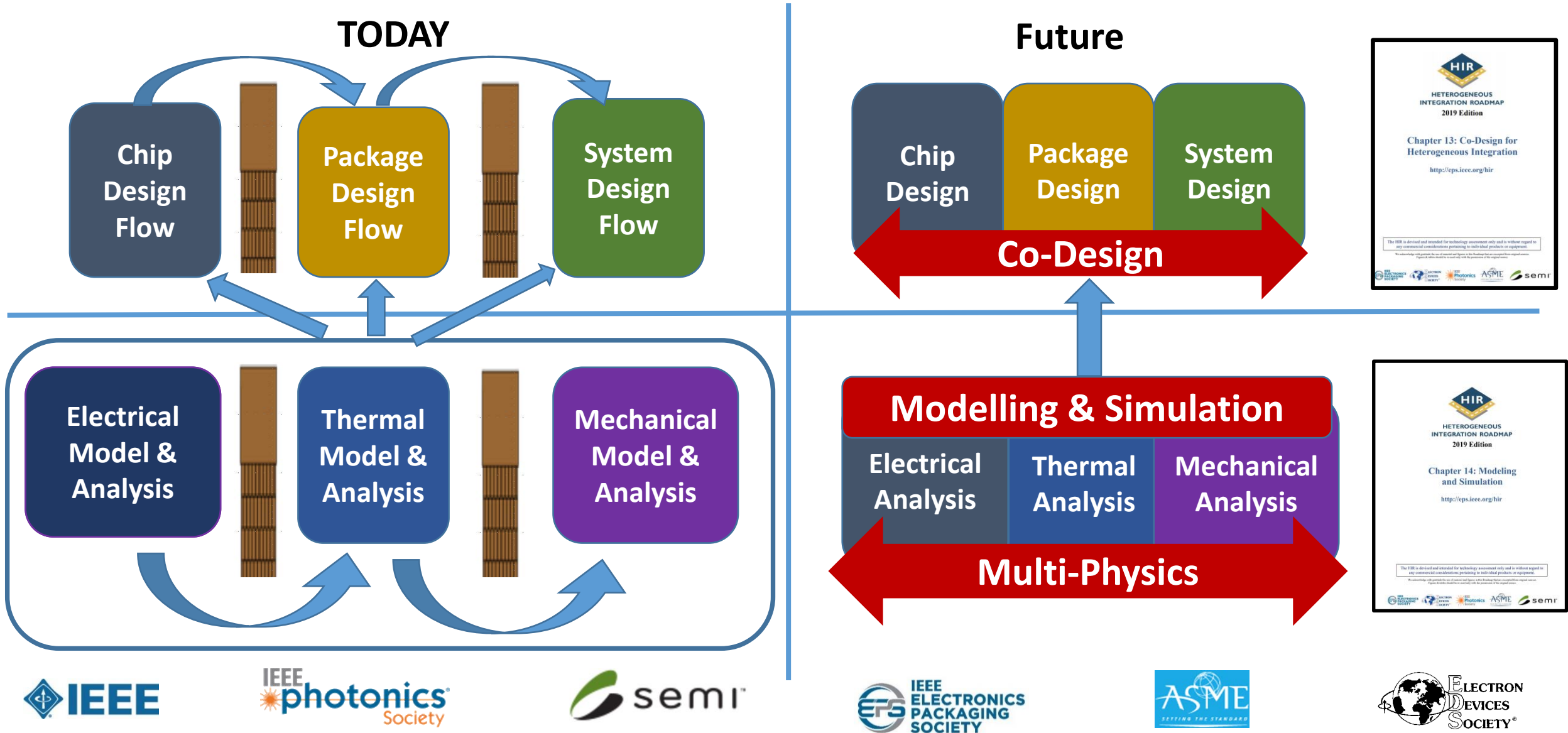


Composite Materials



Digital Twin

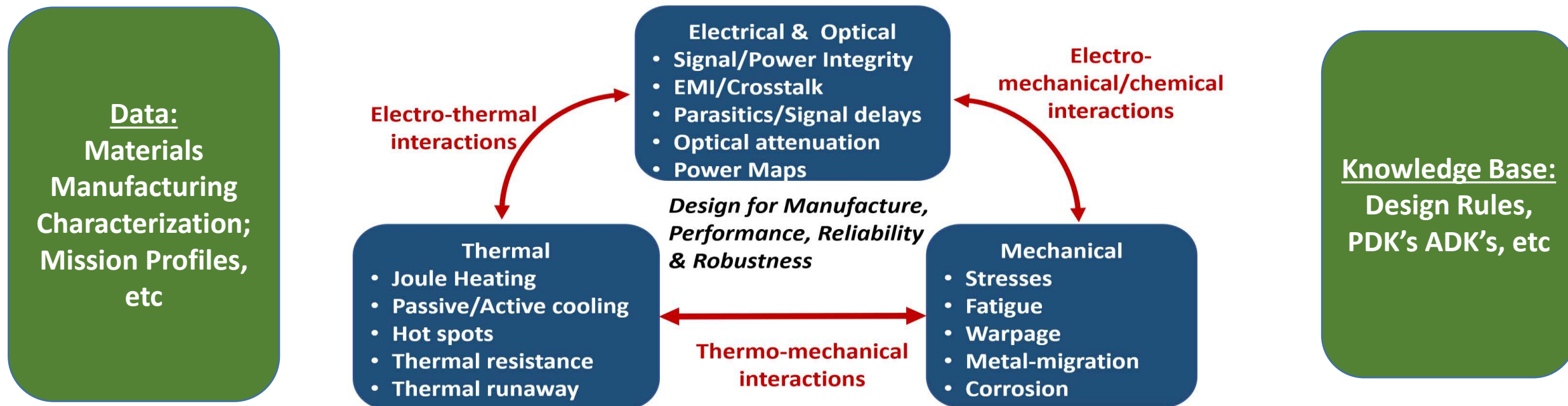
Moving towards a New Paradigm



Heterogeneous Integration Roadmap

Modeling & Simulation

Scale: **Devices (nm)** **Packages(um-mm)** **Boards (mm-cm)** **Systems (cm-m)**

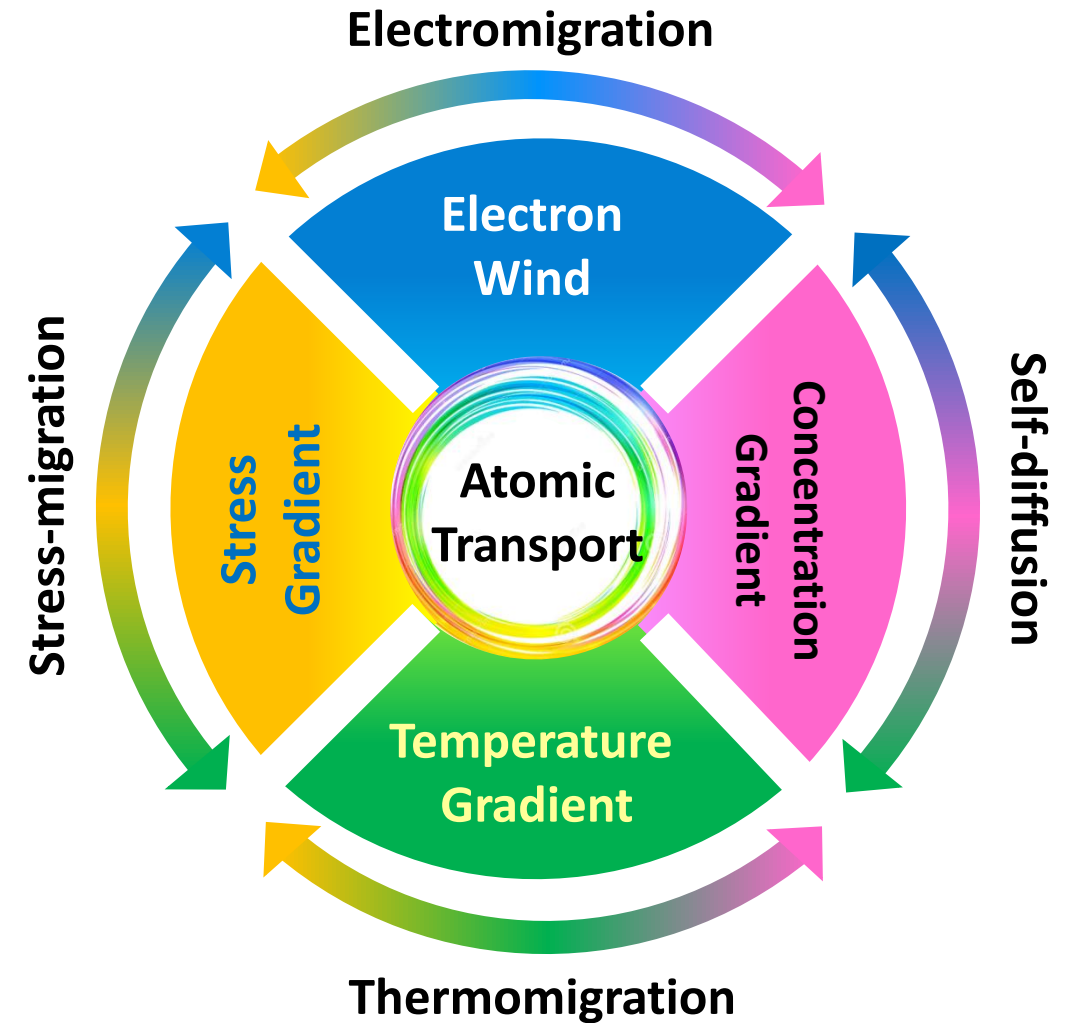
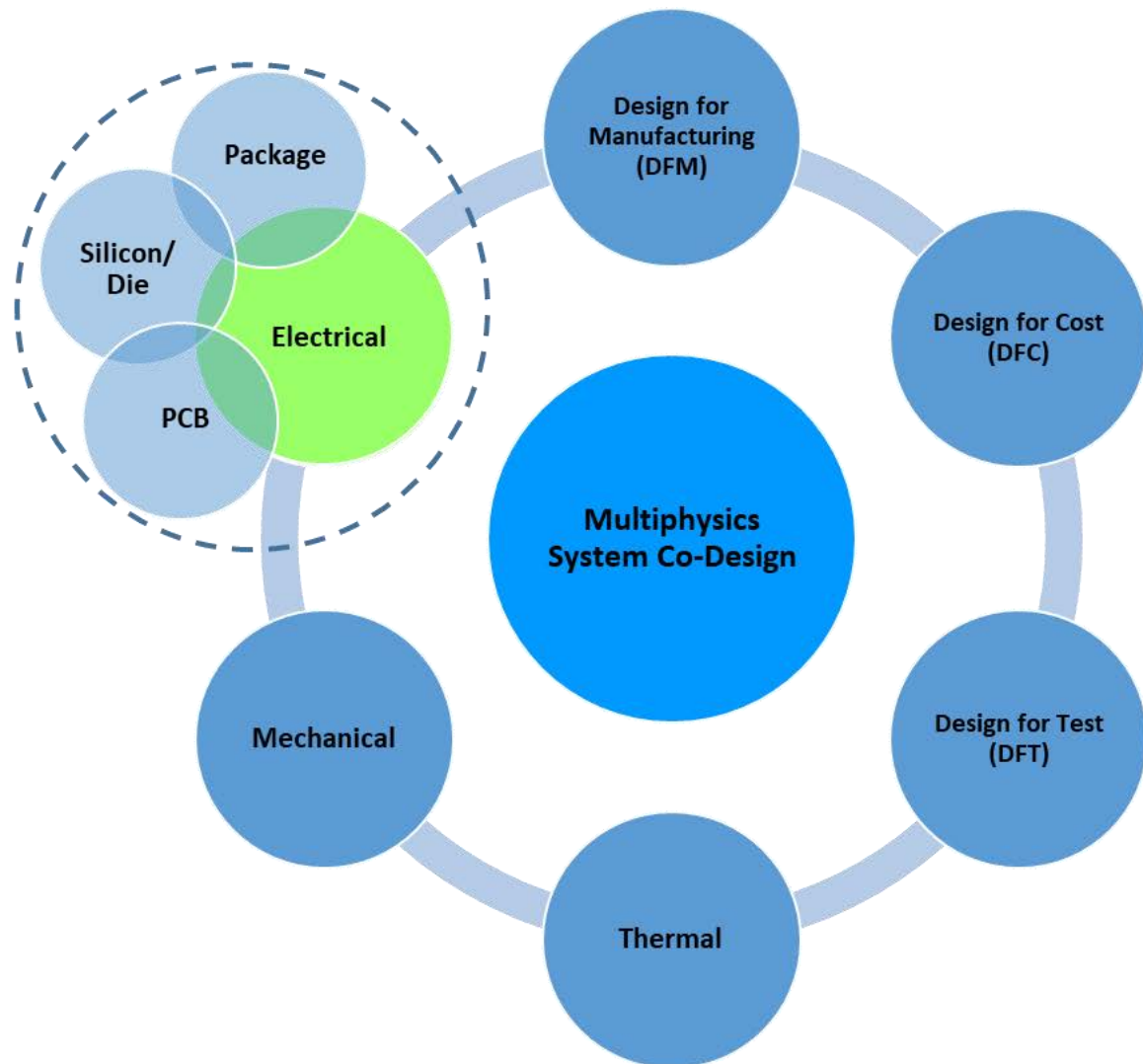


Model Fidelity: **Analytical** **Circuit/Network** **Compact/Response Surface** **MOR** **MD/FEA/CFD**

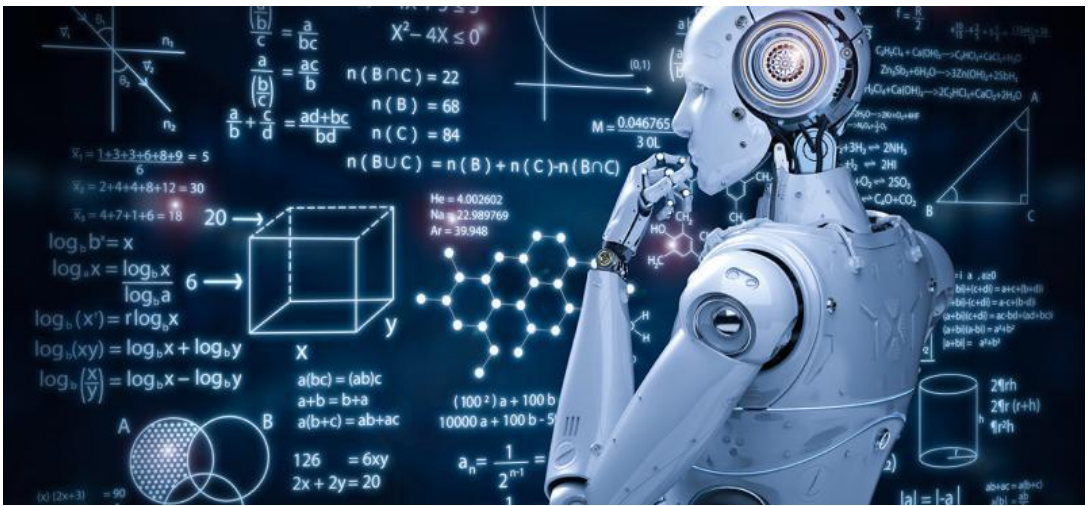
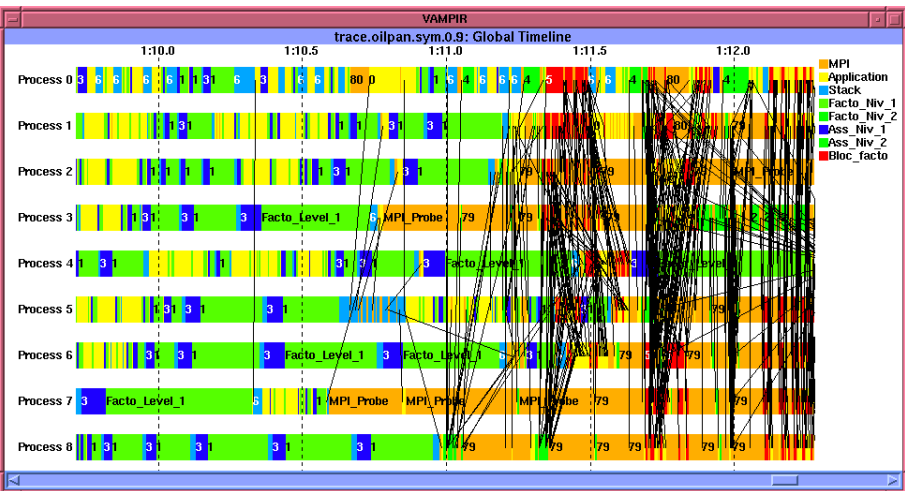
Model based Optimization; Big Data Analytics; Physics of Failure Models; Prognostics; etc.

Heterogeneous Integration Roadmap

Multi-Physics/Scale



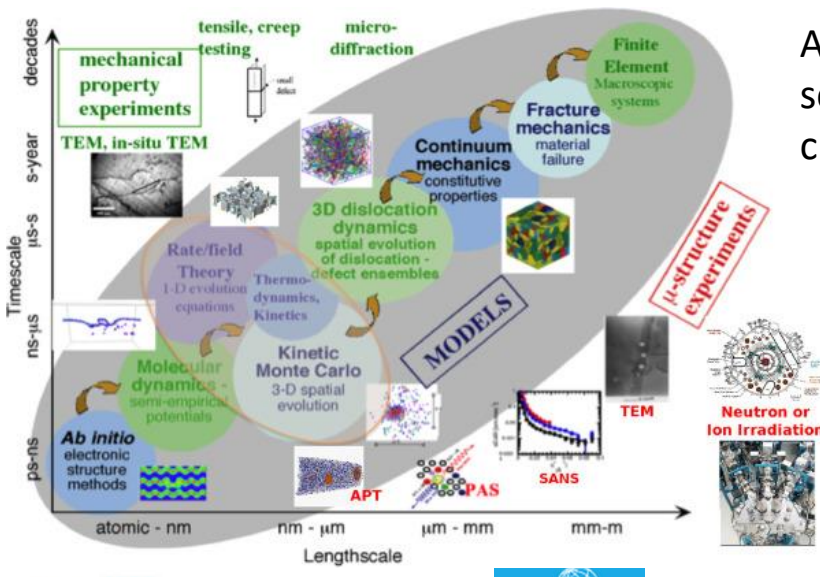
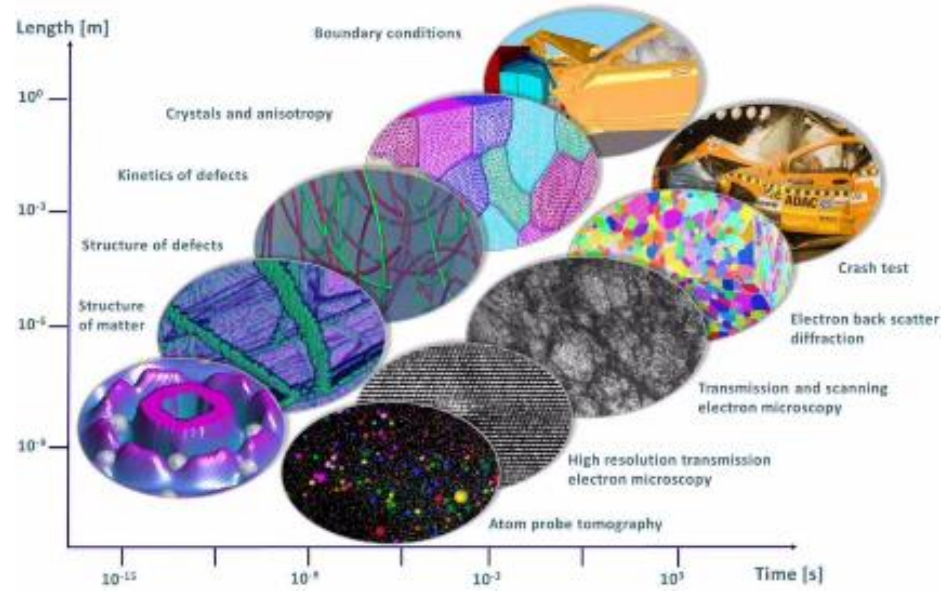
Potential Solutions



AI/ML applications

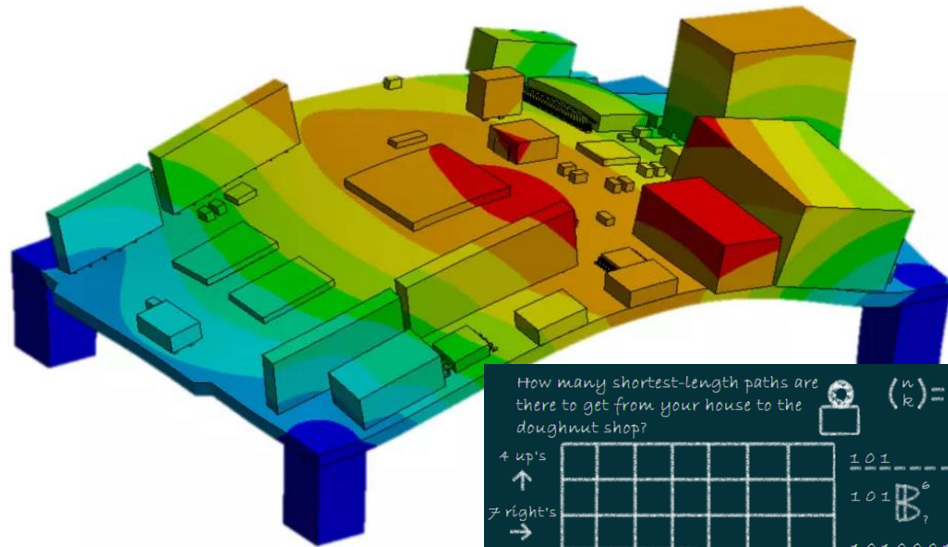
Advanced solvers
(CPU, CPU-GPU,
Cloud AWS, and
DSA).

Multi-scale
modeling



Advanced multi-scale material
characterization.

Reliability & Prognostics



Multi-Physics
Modeling

Degradation
modeling based
RUL estimation:
approaches for
systems with
heterogeneity

Methods considering
unit-to-unit variability

Random coefficients regression model

Stochastic process with random effects

Methods considering
impact of
heterogeneity in
working environment

Methods based on stochastic filtering

Multi-stage degradation models

Covariate hazards model

Degradation model with random shocks

Methods considering
the impact of tasks and
workloads

Degradation modeling for system with dynamic workloads

Degradation modeling for system with maintenance

Degradation
Modeling

Machine learning
algorithms

How many shortest-length paths are there to get from your house to the doughnut shop?

↑ up's
→ right's

$(11 \choose 7) = \frac{11!}{7!4!} = 330$ paths

B_4

Onto

One-to-One

There are six dogs to give 13 tacos. Use a 'stars and bars' diagram to illustrate the first and sixth dog get 3 tacos, the second dog gets none, the third dog gets 5 and the fourth dog gets one.

☆☆☆ || ☆☆☆☆☆ | ☆ | ☆☆☆

$A = \{2, 4, 10, 12\}$

$(n \choose k) = \frac{n!}{k!(n-k)!}$

$e^{i\pi} + 1 = 0$

P	Q	R	P ∨ Q	P ∨ R	(P ∨ Q) ∧ (P ∨ R)
T	T	T	T	T	T
T	T	F	T	T	T
T	F	T	T	T	T
T	F	F	T	F	F
F	T	T	T	T	T
F	T	F	T	F	F
F	F	T	F	T	F
F	F	F	F	F	F

Find $7 + 12 + 17 + 22 + \dots + 342$

$S_n = 7 + 12 + 17 + 22 + \dots + 342$

$+ S_n = 342 + 337 + 332 + 327 + \dots + 7$

$2S_n = 349 + 68$

$S_n = \frac{349 + 68}{2}$

$S_n = 11866$

Original:
 $\exists x \forall y (x \geq 2y \rightarrow x > y + 1)$

Converse:
 $\exists x \forall y (x > y + 1 \rightarrow x \geq 2y)$

Negation:
 $\neg [\exists x \forall y (\neg (x \geq 2y) \vee x > y + 1)]$

$\forall x \exists y (x \geq 2y \wedge x \leq y + 1)$

Contrapositive:
 $\exists x \forall y (x \leq y + 1 \rightarrow x < 2y)$

$v - e + f = 2$

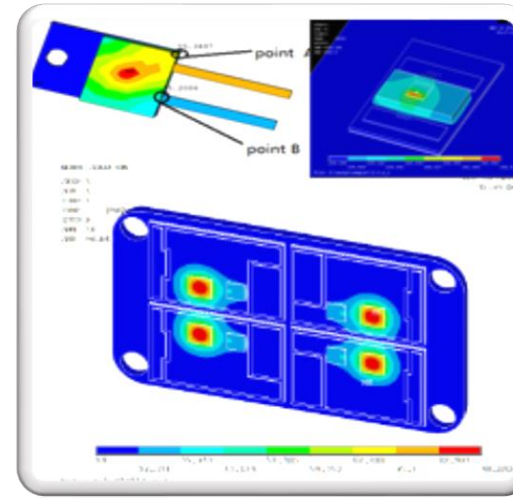
P.I.E. Example:

$6! - \left[\binom{6}{1}5! - \binom{6}{2}4! + \binom{6}{3}3! - \binom{6}{4}2! + \binom{6}{5}1! \right]$

Digital Twin

In-situ Data-monitoring and updating

Physical world



Virtual world

Adaptive Design, Plan,
Decision and Strategy
Feedback

- Digital Twin is the ultimate aim of product design, reliability and lifetime management.
- Modeling and Simulation plays a vital role in digital twin realization.

Potential Solutions - Tools

EDA suppliers are enabling multiphysics and system co-design solutions through on-going developments:



Metrics

Metric	5 years	10 years	15 years
Development Time from Concept to Product	5 years	3 years	18 months
Accuracy of Material Model/Property	>50%	>75%	>90%
Accuracy of Modeling	>50%	>75%	>90%
Effectiveness of Modeling & Simulation	Validated modeling for known failure modes with multi-physics modeling at different levels	Accurate modeling for comprehensive failure modes/mechanisms, with combined multiphysics modeling with multiscale modeling	Accurate and predictive modeling for unknown failure modes/mechanisms, with comprehensive multiphysics modeling combined with multiscale modeling and stochastic modeling
Efficiency of Modeling & Simulation	Simulation tool capable of multiphysics modeling across different domains (chip/package/board/system) mainly based on linear analysis	Simulation tool capable of multiphysics and multiscale modeling across different domains with mixed linear/nonlinear analysis	Simulation tool capable of multiphysics and multiscale modeling across different domains with fully nonlinear analysis

Plans for next edition

- Plans for 2022/3
 - Expand/revise current sections
 - New section on photonics
 - New Section on Process Modelling
- Current linkages with TWG's
 - Co-Design
 - Single and Multi-Chip
 - Automotive
 - Mems and Sensors
 - Reliability
 - Thermal



Chapter 14: Modeling and Simulation

<http://eps.ieee.org/hir>

The HIR is devised and intended for technology assessment only and is without regard to any commercial considerations pertaining to individual products or equipment.

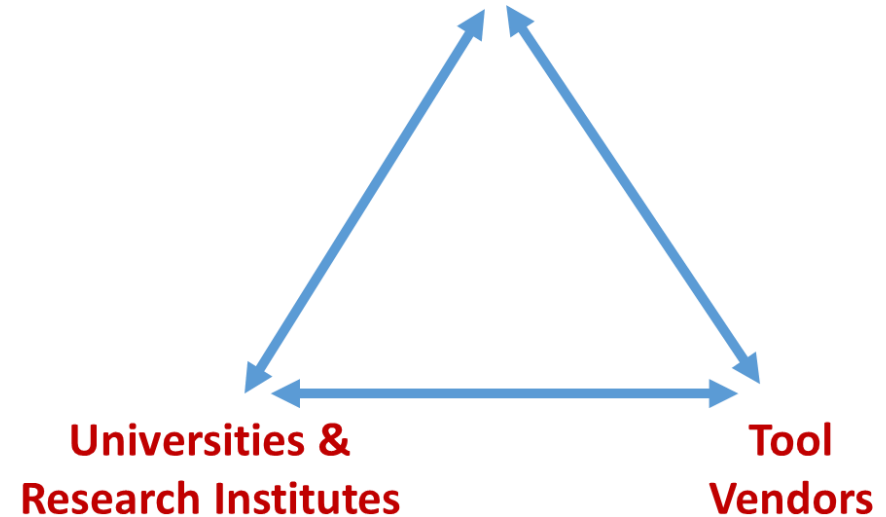
We acknowledge with gratitude the use of material and figures in this Roadmap that are excerpted from original sources. Figures & tables should be re-used only with the permission of the original source.

Thank You

TWG Members & Contributors

- Chris Bailey (University of Greenwich)
- Dale Becker (IBM)
- Xuejun Fan (Lamar University)
- Dhruv Singh (Apple Inc)
- Rajen Murugan (Texas Instruments)
- Nancy Iwamoto (Honeywell)
- Willem van Driel (Signify & TU Delft)
- Przemyslaw Jakub Gromala (Bosch)
- Sven Rzepka (Fraunhofer ENAS)
- Kuoning Chiang (National Tsinghua University)
- Abhijit Dasgupta (Univ Maryland)
- Manuel Smeu (Univ. Binghamton)
- Dhruv Singh (Apple Inc)
- Satish Kumar (Georgia Tech)
- Robert Rao (Microchip)
- William Chen (ASE)
- Kouchi Zhang (TU Delft)

**Industry and Designers of
Heterogeneous Integrated System**



We welcome new participants

Contact:

Chris Bailey: Christopher.j.bailey@asu.edu

Xuejun Fan: xfan@lamar.edu

Visit our M&S Panel at EuroSime

<https://www.eurosime.org/>